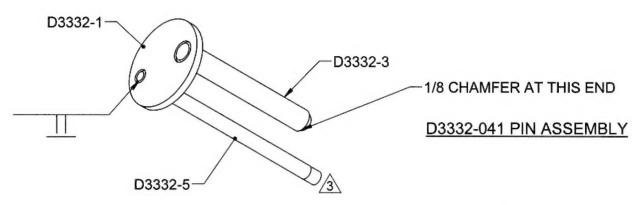
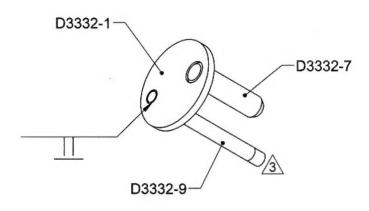


DESIGN	DESIGN DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	1	APPROVED	DRAWING NO.	REV. A
K	+	u	D3332	SHEET 1 OF 4
DATE	04.12.14		TITLE	SCALE
			PIN ASSEMBLY	1:2
Α	0	04.12.14	NEW ISSUE	
At	n/K	\$ 05.07.04	0.080 WAS 0.050; AND TOLE LANCE	+0.000







D3332-043 PIN ASSEMBLY

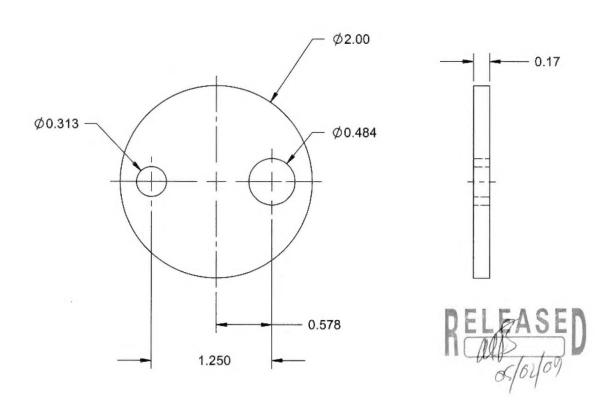
NOTES:

- 1) POSITION PARTS USING D3332-041T1
 2) WELD PER DART QSI 004
 3) MASK THREADS PRIOR PAINTING
 4) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER QSI 005 4.3
 (COVER THREAD ONLY FOR D3332-5/-9 PRIOR PAINTING)
 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- 6) ALL DIMENSIONS ARE IN INCHES 7) BREAK ALL SHARP EDGES 0.005 TO 0.10



DESIGN	DRAWN BY	DART AEROSPA HAWKESBURY, ONTAR	
CHECKED	APPROVED	DRAWING NO. D3332	REV. A SHEET 2 OF 4
04.12.14		PIN ASSEMBLY	SCALE 1:1



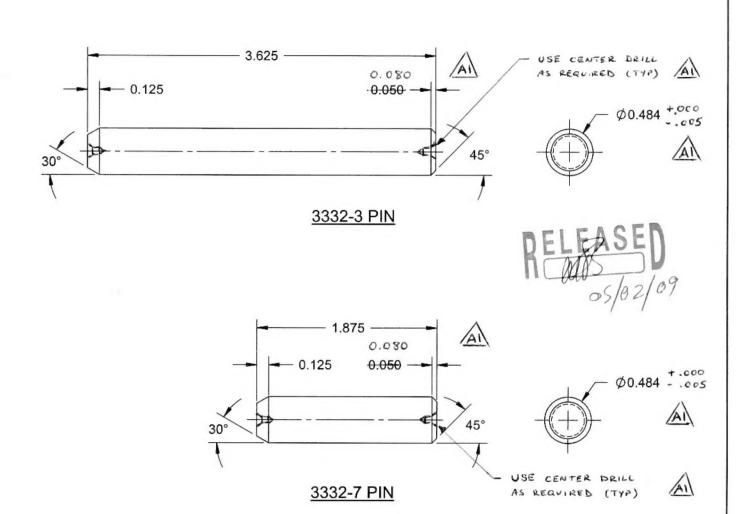
D3332-1 HANDLE

NOTES:

- 1) MATERIAL: 1018-25 ROUND BAR STEEL PER MIL-S-7097 (REF. DART SPEC. M1018-R2.000) 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



DESIGN	DRAWN BY	ACE LTD RIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3332	REV. A SHEET 3 OF 4
04.12.14		PIN ASSEMBLY	SCALE 1:1



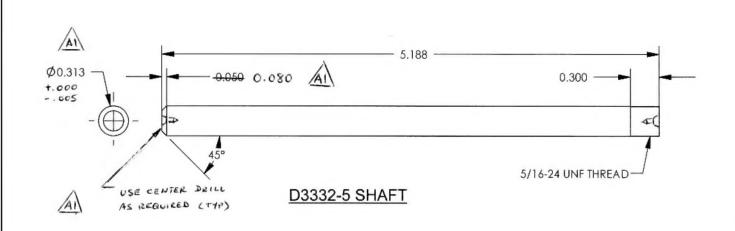
NOTES:

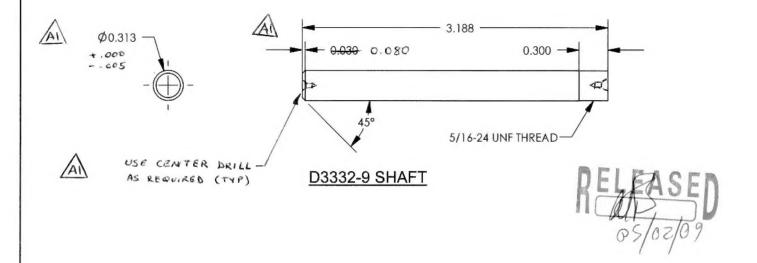
- 1) MATERIAL: 1018-1025 ROUND BAR STEEL PER MIL-S-7097
- (REF. DART SPEC. M1018R0.500)
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DESIGN	DRAWN BY	DART AEROSPA HAWKESBURY, ONTAR	
CHECKED	APPROVED	DRAWING NO. D3332	REV. A SHEET 4 OF 4
04.12.14		PIN ASSEMBLY	SCALE 1:1





NOTES:

- 1) MATERIAL: 1018-1025 ROUND BAR STEEL PER MIL-S-7097 (REF. DART SPEC. M1018-R0.313)
- 2) TOLERANCE'S ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010 4) ALL DIMENSIONS ARE IN INCHES